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# South America Cruise

January 18 - February 2, 2025

14 Nights aboard Norwegian Star



# EO

Educational Opportunities Tours

www.EO.travel  
800-247-0017

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Travel with Us!



# ITINERARY

## JAN 18 - BUENOS AIRES

Your journey of a lifetime begins as you depart the USA on your international flight to Argentina.

## JAN 19 - BUENOS AIRES

You will arrive in Buenos Aires, where you will be met by our representative and transferred to board the Norwegian Star.

## JAN 20 - MONTEVIDEO

Resting on the southernmost point of the Rio de la Plata, Uruguay's capital is a charming city. Tour the Establecimiento Juanico winery, with buildings dating back to 1849. Wander the Plaza Independencia or take in the scenery at Estancia La Rabida.

## JAN 21 - AT SEA

## JAN 22 - PUERTO MADRYN

If you want to see wildlife, go to the Punta Tombo Nature Reserve. Puerto Madryn is a gateway to remote wildlife preserves and Argentine Patagonia. Visit the paleontology museum in the Chubut Valley.

## JAN 23 - AT SEA

## JAN 24 - PUNTA ARENAS

From the original name "Sandy Point," this southernmost capital city in Chile had its humble beginnings as a sparse penal colony near the Straits of Magellan. Today, Punta Arenas is regarded as a geopolitical point of interest given its strategic location as a gateway to the Antarctic Peninsula.

## JAN 25 - USHUAIA

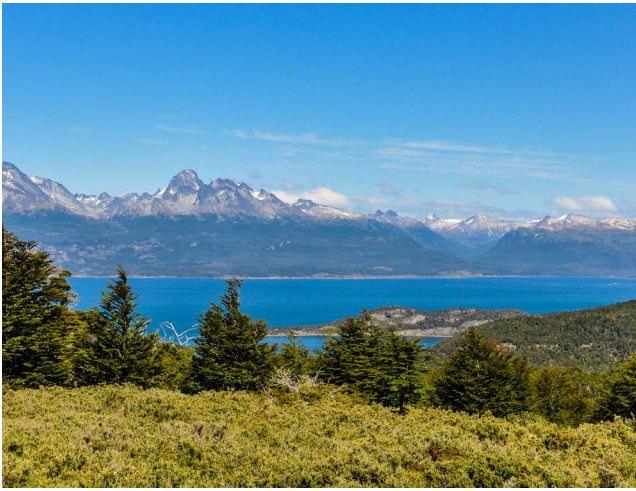
Hike beautiful trails framed by the sea, forests, lakes and mountains. See Andean Condors and the rugged beauty of Tierra del Fuego National Park. Ushuaia is one of two main cities on the island territory of Tierra del Fuego.

## JAN 26 - AT SEA

## JAN 27 - CRUISE PARADISE ISLAND

## JAN 28 - CRUISE ELEPHANT ISLAND/CAPE LOOKOUT

Situated off the coast of Antarctica, Elephant Island



is named after the elephant seals that populate it and due to the island being shaped like an elephant head. Rugged mountains, glistening sheets of ice and unique wildlife add to the mystique of this remote destination. Despite its seemingly unforgiving yet hauntingly beautiful landscape, legions of tuxedoed-looking penguins waddle across the rocky terrain while giant elephant seals lounge on its shores.

**JAN 29 - AT SEA**

**JAN 30 - STANLEY, FALKLAND ISLANDS**

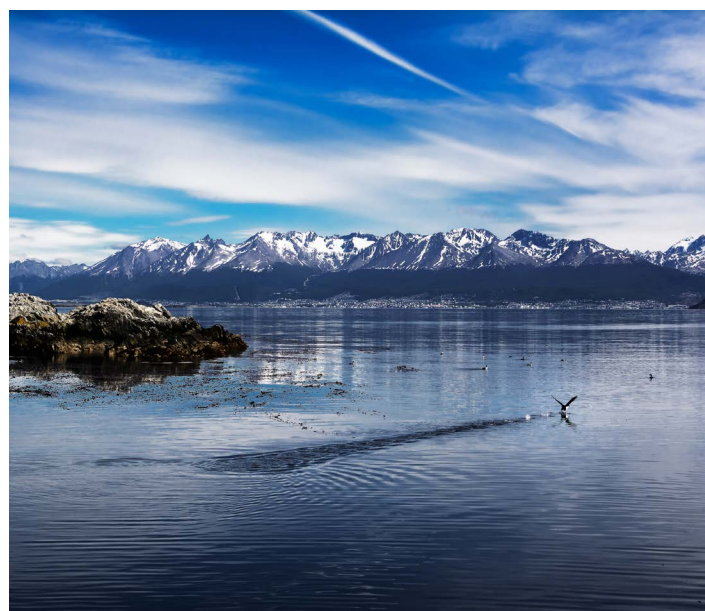
Arrive at the capital of the Falkland Islands, also known as Port Stanley, and you'll find a coastal town worthy of a jigsaw puzzle. This quaint city is home to a small population (so few are the residents that the town's only "jail" can only hold thirteen people.) But it's a place big on things to see and do, whether you visit the Anglican Christ Church Cathedral, the southernmost cathedral in the world, or look for penguins.

**JAN 31 - AT SEA**

**FEB 1 - AT SEA**

**FEB 2 - BUENOS AIRES**

Transfer to the airport to return home with memories to last a lifetime.



**ABOARD**

**NORWEGIAN STAR**



**Included Perks**

Pre-Paid Gratuities

\$75 Onboard Credit Per Cabin

4 Special Meal Dining Package

(Not Applicable for 3rd & 4th in the Cabin)

250 Minute Internet Package (1 Login Per Cabin)



**NORWEGIAN**  
CRUISE LINE®

**ALL-INCLUSIVE CRUISE PRICING FROM MIAMI\***

<b>IA</b>	Inside Stateroom	<b>\$4,398*</b>
<b>OA</b>	Ocean View Stateroom	<b>\$4,798*</b>
<b>BA</b>	Balcony Stateroom	<b>\$5,798*</b>

\*Rates are per person, based on double occupancy.

\*A 3.5% surcharge will be added to all credit card transactions.

*Includes airfare, overseas transfers, port charges, taxes & fees.*

**Purchase Domestic Airfare through EO**

Includes Fuel Surcharges, Transfers and Taxes (subject to change)

To fly from a city near you, call 1-800-247-0017, X590  
or register online at [www.eo.travel](http://www.eo.travel)

**PROGRAM CONDITIONS**

**INCLUDED IN PRICE:**

- Round Trip International Airfare • Transfers for those purchasing airfare from EO • Meals on ship
- Program fees • Administrative fee • Fuel surcharges \$100 • Government Taxes \$98 (increases in government tax and fees are subject to change) • Cruise Taxes \$386 • Port charges \$550

**NOT INCLUDED IN PRICE:**

- Optional Shore excursions • Alternate restaurants that have additional fees • Onboard Gratuities
- Miscellaneous fees such as passports, lunches off the ship, baggage fees • Visa(s)
- Voluntary "Love Offering" for guide and driver • Transfers if not purchasing airfare from EO
- \$100 Document fee for Non-US and Non-Canadian residents
- Required Vaccinations • Required medical testing before, during, and/or after travel

**ACCOMMODATIONS:**

Price is based on double occupancy. When available, single rooms/cabins are often smaller than doubles. While EOT will try to match roommates, EOT cannot guarantee one will be available. Roommates may be assigned as late as 35 days prior to departure and, if one is not available or if you request a single, the following single room/cabin charges apply: IA - \$3298; OA - \$3598; BA - \$4348. Single staterooms are extremely limited and subject to confirmation.

**PAYMENT INFORMATION:**

A 3.5% surcharge will be added to all credit card transactions.

**PAYMENT SCHEDULE:**

Payment	Amount	Due Date
<b>Initial Deposit</b>	<b>\$300</b>	Due at the time of registration
<b>Second Deposit</b>	<b>\$500</b>	2nd Deposit due 04/01/24
<b>Third Deposit</b>	<b>\$1,000</b>	3rd Deposit due 06/22/2024. Guests registering after this date must submit a total deposit of \$1,800
<b>Final Payment</b>	08/21/2024. If paid after the due date, a late payment fee of \$100 will be assessed.	
<b>Travel Protection Amount</b>	The Travel Protection Plan premium will be due no later than 08/20/2024 to be in full effect. Travel protection premiums must be paid in addition to your deposits and in advance of the final payment for coverage to be in effect.	
<b>Cabin Availability</b>	After 06/22/2024 or once we have sold out of our allotment of cabins we can no longer guarantee cabin pricing. Cabins purchased after this date will be subject to availability and may require a supplemental charge.	

**REGISTRATIONS RECEIVED after August 21, 2024:**

We welcome registrations after 08/21/24. Registrations received between 08/22/24 - 10/20/24 will incur a \$100 per person fee. Registrations received between 10/21/24 - 11/04/24 will incur a \$200 per person fee. Registrations received between 11/05/24 - 11/19/24 will incur a \$400 per person fee. Registrations received on 11/20/24 or later will be subject to cabin availability and may require a supplemental cabin charge as well as the air fees above. Additional fees will be advised upon registration.

**CANCELLATION FEES:**

100% of Cancellation Fees are covered by the optional Travel Protection Program provided premium has been paid and reason for cancellation is coverable. Those who do not take travel protection should be aware of the following per-person cancellation penalties: From day of registration to 365 days prior to departure, you will be charged a \$100 non-refundable cancellation fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following per-person charges: 364-241 days = \$250; 240-181 days = \$500; 180-151 days = \$750; 150-121 days = \$1000; 120-91 days = 50% of total cost; 90-61 days = 75% of total cost; 60-0 days prior of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, there will be no refund for any services not used.

**STATEMENTS OF RESPONSIBILITY**

**EOT does not accept responsibility for losses or additional expenses due to delay or changes in air schedules, hotel overbookings, other hotel related problems or causes, and/or travel supplier cancellations or postponements.** Travel suppliers include all tour operators, cruise lines, airlines, hotels, bus companies, entertainment venues, and any other travel supplier used to operate the tour. All such losses or expenses will be the responsibility of the passenger. EOT reserves the right to make adjustments to the itinerary as deemed desirable by EOT, and EOT reserves the right to cancel any tour prior to departure. If a tour is canceled beyond the control of EOT, EOT will provide a refund or a future travel credit to be used two years from the date of issuance for the value of all funds paid by the passenger less nonrefundable travel supplier prepaid deposits, travel supplier change fees, nonrefundable travel protection premiums, and a \$150 administration fee.

**FIT TO TRAVEL STATEMENT:**

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the tour. Because many of the sites are not accessible to the physically challenged and space limitations on tour buses, wheelchairs and scooters cannot be accommodated. Those needing oxygen or other ambulatory assistance will find the tour extremely limiting in their experiences. Persons using C-pap machines requiring distilled water will need to inform us ahead of time, so we can work with local operators to prepare as it is not always available. EOT reserves the right to refuse or revoke travel to anyone who is, in the sole judgment of EOT, incapable of group travel without causing undue demands upon the staff or other tour participants. Accessible rooms/cabins are limited and subject to confirmation after receiving the passenger's written request. If you have questions, please see [eo.travel/fit-to-travel-statement](http://eo.travel/fit-to-travel-statement) or contact Educational Opportunities Tours Inc. for more details.

**PASSPORT INFORMATION & CHECK IN PROCESS:**

Passport information must be submitted to our office no later than 08/20/24. Failure to provide your passport information to our office by this date may result in change fees or denial of travel. Discrepancies in information may result in change fees, delays in receiving travel documents for your trip, or denial of travel. Any fees incurred due to discrepancies are the responsibility of the passenger. You will also be required to check in

with the cruise line prior to travel and according to the cruise line's requirements and instructions provided in your final documents.

**PRICE INCREASES**

All prices quoted in this brochure are subject to change prior to payment in full due to currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

**AIRLINE ROUTES and TICKETS:**

In order to keep prices low, EOT does not guarantee the most direct routing to your final destination. Once issued, airline tickets cannot be changed or refunded thereafter. Air transportation to/from your destination will be economy class on IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together on entire itinerary. If you choose to depart from a different city than your group or traveling companion, or deviate your flight and/or trip plans, and/or you are taking a pre or post tour, you may fly on a different scheduled flight(s) than the rest of your group. If you make your own air arrangements, you are responsible for booking all needed flights for your travel unless specified otherwise. Contact guest services for further details.

**FLIGHT TIMES and SEATING**

All flights are subject to change by the airlines without advance notice. EOT is not responsible for such changes or delays and does not reimburse expenses resulting from such delays. If you are making your own flight arrangements to the departure city, we recommend you purchase a ticket that can be exchanged without large penalties. There is no advance seat selection for groups on most airlines. Early check-in is necessary to secure seats with travel companions and those with special needs. Due to security measures taken at airports, it is advisable to arrive at the airport three hours prior to departure time. Seating is solely under the control of the airlines.

**ADDITIONAL AIRLINE FEES:**

You will likely incur additional airline checked baggage fees that are not included in the price of the tour. These fees vary by airline and are at the airline's discretion on each segment of the flight itinerary. Additionally, you may incur optional fees (food, excess baggage, overweight baggage, items of personal nature, etc.) as well. For more information, visit [eo.travel/travel-info/airline-fees](http://eo.travel/travel-info/airline-fees).

**ON OWN DEVIATIONS:**

On Own Deviations from the standard tour program must be submitted in writing and are subject to additional airline fees, if applicable. Transfers for passengers who deviate are not included.

**ITINERARY CHANGES:**

Every effort has been made to ensure the accuracy of this brochure. While EOT will make every effort to ensure you will see all sites listed in this brochure, the availability of sites, the order of sites and/or days and number of days may be altered to accommodate changes in cruise line, airline, hotel schedules, and local conditions. No changes to the itinerary are effective unless approved in writing and signed by an authorized officer of the tour operator. Except as stated herein, no other person is authorized to cancel, modify or vary the tour arrangements or to make any representation of warranty concerning the tour. The cruise line has the ultimate control over your voyage and may, without notice, alter the length of the cruise and the order of and/or inclusion of ports. EOT is in no way responsible for these changes and does not make reimbursement for such changes.

**PREGNANCY/INFANT REGULATIONS**

As to pregnancy, a woman cannot have begun her 24th week of pregnancy at any time before or during the cruise. If you are pregnant, please provide a medical note upon arrival at the pier for check-in from your physician stating your expected due date and medical fitness to travel. If you are in the 24th week or have completed it you will not be allowed to board. Due to the limited medical facilities, infants must be at least one year old on the first day of the cruise.

**VALIDITY DATE:**

This brochure is valid until **05/26/24**. If validity date has passed, current brochures may be found at [www.eo.travel](http://www.eo.travel). Registrations will still be accepted after the validity date.

**RELEASE INFORMATION**

Payment of deposit indicates permission for EOT or its agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which EOT or its agents deem appropriate, unless the registrant or guardian otherwise notifies EOT in writing prior to departure.

Enrollment in, payment of deposit and/or acceptance of final documents, vouchers, or tickets shall be deemed to be consent to the Passenger Agreement and Program Conditions of the brochure. Prices are based on tariffs in effect as of January 1 of the previous year and are subject to adjustment without notice in the event of any change or currency fluctuation.

Except where otherwise stated, EOT acts only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall EOT be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. **The passenger agrees that EOT assumes no liability for injury, death, damage, loss, theft, accident, delay, any lost or damaged luggage, or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service.**

EOT does not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold EOT harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party. Florida law will be applicable to any dispute which arises out of or concerns this brochure or your tour. Any and all litigation must be brought only in and for courts in Polk County, Florida to the exclusion of litigation anywhere else in the world.

Educational Opportunities Tours is the tour operator and is solely responsible for the travel program. Educational Opportunities Tours is registered with the State of Florida as a Seller of Travel. Registration No. ST24130. CST2027682-40.

**Travel Protection Plan - Premium Rates - For a full description of the plan, go to: [www.tripmate.com/wpF427X](http://www.tripmate.com/wpF427X)**

Trip Cost	Cost*	Trip Cost	Cost*	Trip Cost	Cost*
\$0 - \$1000	\$99	\$3501-\$4000	\$399	\$6501-\$7000	\$699
\$1001-\$1500	\$149	\$4001-\$4500	\$449	\$7001-\$8000	\$799
\$1501-\$2000	\$199	\$4501-\$5000	\$499	\$8001-\$9000	\$899
\$2001-\$2500	\$249	\$5001-\$5500	\$549	\$9001-\$10000	\$999
\$2501-\$3000	\$299	\$5501-\$6000	\$599		
\$3001-\$3500	\$349	\$6001-\$6500	\$649		

**THIS IS A BRIEF DESCRIPTION OF THE PLAN, FOR FURTHER INFORMATION ASK FOR THE TRAVEL PROTECTION COVERAGE SUMMARY WHICH FULLY DETAILS THE COVERAGES, PROVISIONS, LIMITATIONS AND EXCLUSIONS OF THE PLAN OFFERED AND IS AVAILABLE TO YOU, UPON REQUEST, AT ANY TIME.**

The plan cost includes the plan premium and a fee for non-insurance assistance services. You may obtain information on the plan fees by emailing [assistancefees@tripmate.com](mailto:assistancefees@tripmate.com).

**Conditions and Limitations**

The Travel Protection Plan is only available for citizens or residents of the United States of America. This advertisement contains highlights of the plans developed by Trip Mate Inc., which include travel insurance coverages underwritten by United States Fire Insurance Company, Principal Office located in Morristown, New Jersey, under form series T7000, T210 et al and TP-401 et al, and non-insurance Travel Assistance Services provided by General Global Assistance and FootprintID®. The terms of insurance coverages in the plans may vary by jurisdiction and not all insurance coverages are available in all jurisdictions. **Insurance coverages in these plans are subject to terms, limitations and exclusions including an exclusion for pre-existing medical conditions.** In most states, your travel retailer is not a licensed insurance producer/agent, and is not qualified or authorized to answer technical questions about the terms, benefits, exclusions and conditions of the insurance offered or to evaluate the adequacy of your existing insurance coverage. Your travel retailer may be compensated for the purchase of a plan and may provide general information about the plans offered, including a description of the coverage and price. The purchase of travel insurance is not required in order to purchase any other product or service from your travel retailer. CA DOI toll free number is 800-927-4357. The cost of your plan is for the entire plan, which consists of both insurance and non-insurance components. Individuals looking to obtain additional information regarding the features and pricing of each travel plan component, please contact Trip Mate, Inc. (dba Trip Mate Insurance in CA and UT; CA license #0805270); P.O. Box 527, Hazelwood, MO 63042; 1-833-297-2255; [assistancefees@tripmate.com](mailto:assistancefees@tripmate.com). While Trip Mate, Inc. markets the travel insurance in these plans on behalf of USF, non-insurance components of the plans were added to the plans by Trip Mate, Inc., and Trip Mate, Inc. does not receive compensation from USF for providing the non-insurance components of the plans.

**Schedule of Benefits**

**Maximum Benefit**

Trip Cancellation	Up to 100% of the non-refundable Trip Cost
Trip Interruption	Up to 100% of the non-refundable Trip Cost
Missed Connection	\$500
Trip Delay	Up to \$150 Per Day, to Maximum of \$1,500
<b>Medical Expense / Emergency Evacuation</b>	
Accident & Sickness Medical Expense	\$25,000
Medical Evacuation & Repatriation of Remains	\$50,000
24 Hour Accidental Death & Dismemberment	\$25,000
Baggage & Personal Effects	\$1,000
Baggage Delay	Up to \$200