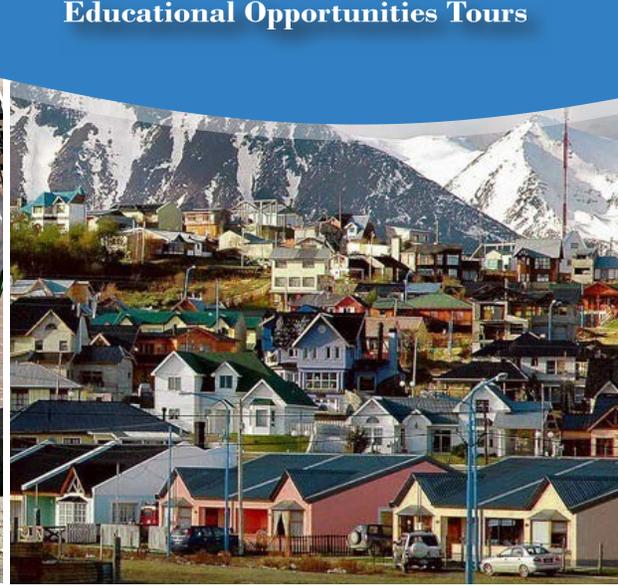




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EO

Educational Opportunities Tours



Antarctica Cruise

Roundtrip From Buenos Aires, Argentina

16 Days • Jan. 18-Feb. 2, 2020



Aboard the
**Celebrity
Eclipse**



www.eo.travel • 800-247-0017

ANTARCTICA CRUISE

Buenos Aires, Argentina

If only one word could be used to describe this vibrant and richly cosmopolitan city, it would be "mosaic." Stroll along these broad thoroughfares, like the Plaza de Mayo, where famed first lady Evita Perón led fervent crowds to petition for her husband's release from prison, or visit Pirámide de Mayo, the oldest of the city's many national monuments.

Ushuaia, Argentina

No city on the planet has a more southerly latitude. As a result, the sun shines for 18 hours during each summer day, providing ample opportunity to view the mix of glaciers, forests and sea, all framed by Mount Martial to the west and Mounts Olivia and Cinco Hermanos to the east.

Cape Horn, Chile (Scenic Cruising)

Tierra del Fuego, Land of Fire, is the most isolated place in the Americas, and Cape Horn is its southernmost point. These craggy cliffs and windswept shores are stark, rugged beauty personified, creating a dramatic setting for the collision between the Atlantic and Pacific Oceans.

Schollart Channel, Antarctica (Scenic Cruising)

You are certain to leave with amazing memories, and pictures, as you cruise through Schollart Channel located near Antarctica. Take in the mesmerizing sights of massive ice flows, humpback whales, waddling penguins, leopard seals and more in their natural, and somewhat extreme, element.

Paradise Bay, Antarctica (Scenic Cruising)

This name aptly reflects the stunning beauty you'll find here, just as the clear waters beautifully reflect the spectacular mountains, such as Rojas Peak, Bryde Peak, and the Petzvol Glacier. Within these waters we may see Minke whales feeding and Gentoo penguins curiously observing us from the rocky shores.

Gerlache Strait, Antarctica (Scenic Cruising)

A number of geographical anomalies around this channel make these waters among the most plankton-rich in the world. You're likely to see a profusion of whales feeding in the rich ecosystem, which is a sight you'll not soon forget.

Elephant Island, Antarctica (Scenic Cruising)

This tiny island in the Weddell Sea plays a role in one of seafaring history's most legendary exploits. When the brave crew of the Endurance, led by intrepid explorer Sir Ernest Shackleton, was trapped in the ice during a 1914 polar expedition, they took refuge on this island until help arrived.

Cruise Itinerary

Date	Port	Arrive	Depart
Jan. 18	Depart USA from Miami		
Jan. 19	Arrive in Buenos Aires / Embark		5:00 PM
Jan. 20	At Sea		
Jan. 21	At Sea		
Jan. 22	At Sea		
Jan. 23	Ushuaia, Argentina	9:00 AM	9:00 PM
Jan. 24	Cape Horn, Chile	6:00 AM	8:00 AM
Jan. 25	Schollart Channel, Antarctica	11:00 AM	1:00 PM
	Paradise Bay, Antarctica	2:00 PM	4:00 PM
	Gerlache Strait, Antarctica	5:00 PM	7:00 PM
Jan. 26	Elephant Island, Antarctica	2:00 PM	6:00 PM
Jan. 27	At Sea		
Jan. 28	Port Stanley, Falkland Islands	8:00 AM	5:00 PM
Jan. 29	At Sea		
Jan. 30	Puerto Madryn, Argentina	7:00 AM	4:30 PM
Jan. 31	At Sea		
Feb. 1	Montevideo, Uruguay	9:00 AM	5:00 PM
Feb. 2	Buenos Aires to Miami	5:00 AM	

Port Stanley, Falkland Islands

Commune with the roughly 2,000 intrepid souls who call this remote former whaling outpost home. As you hike through the rocky, windswept landscape you may observe a few of the island's flightless residents—including Magellan penguins burrowing underground, and rockhoppers carefully observing you from outcroppings.

Puerto Madryn, Argentina

This deep water port was founded in 1865 by Welsh immigrants. Extending out into the Atlantic from Puerto Madryn is the Península Valdés, a wildlife sanctuary where vast numbers of sea elephants, whales and penguins far outnumber the few human visitors who make it out this far.

Montevideo, Uruguay

Montevideo is a thoroughly modern city with a rich artistic tradition, the reach of the rural estancias is all around you. If ever there were a time you were inclined to indulge, delicious steaks are the specialty of the house in virtually every restaurant.

Shore excursions are available through Celebrity Cruise lines.





Buenos Aires & Iguazu Falls Pre-Tour
January 13-19, 2020 - \$1,598*

January 13 - Depart USA

January 14 - Arrive in Buenos Aires

Arrive in Buenos Aires today. You will be met by our representative and given a brief city tour before grabbing lunch. After lunch you will check in to your hotel. Explore the city on your own this evening.

January 15 - Puerto Iguazu

After breakfast, head to the airport to take a flight to Iguazu Falls. Once there, transfer to your hotel and spend the day at your leisure exploring Puerto Iguazu. (Breakfast Included)

January 16 - Iguazu Falls

After breakfast, enjoy a full day tour of the Argentine side of the Iguazu Falls and get up close with views of this incredible section of the Iguazu River. Your guide will show you the hidden gems of this unique National Park. See the mist over the Devil's Throat where endless rainbows are formed. Expect to get wet and feel exhilarated with the spray and close contact of the power of the falls. The ecological train and boat ride is included. You'll return to your hotel in the late afternoon. (Breakfast Included)

January 17 - Iguazu Falls - Brazilian Side

At midday, you will be picked up from your hotel and taken across the Argentine Brazilian border to enter the Iguazu National Park on the Brazil side. Here, you will enjoy a great panoramic view of the Falls during a walking tour through the passages that connect the different observation points. Then, you'll take a flight to Buenos Aires and once there, be taken to your hotel to spend the evening at your leisure. (Breakfast Included)

January 18 - Buenos Aires

After breakfast, you will enjoy a city tour in which you'll discover Buenos Aires' spirit, mystique and charm by visiting Plaza de Mayo, Puerto Madero, La Boca, San Telmo, Palermo and Recoleta Cemetery. In the evening, you will enjoy a delicious dinner and Tango show. Afterwards, you'll head back to your hotel. (Breakfast Included)

January 19 - Board the Celebrity Eclipse

Spend your morning at leisure. You will transfer to the port to board the Celebrity Eclipse this afternoon.

**All prices reflect a 4% cash discount*

Guests taking an extension may be on a different flight than their group and/or traveling companion.



Luxurious and upscale on every deck and at every turn, Celebrity Eclipse sets the standard for modern luxury vacations. Sail in style surrounded by stunning décor. Take your taste buds on vacation with diverse dining options. Enjoy endless entertainment options from sensational shows to some tranquil time in the library. Take a yoga class in the Fitness Center or relax with a massage in the Canyon Ranch Spa. Find true poolside serenity at the Solarium. Featuring a gorgeous pool, sparkling waterfalls, thickly padded lounge chairs, and an adults-only policy, tranquility is always just a few steps away. Whatever your travel style, you'll find your home on board.

ALL INCLUSIVE PRICING FROM MIAMI*

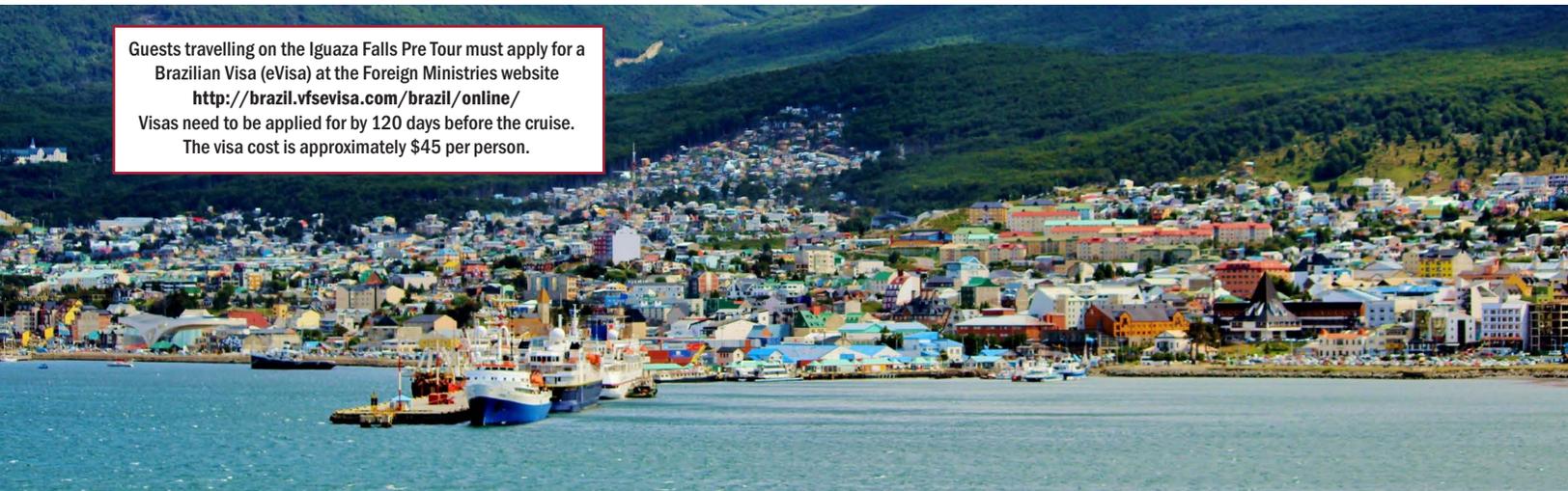
10	Interior Stateroom	\$4698*
8	Ocean View Stateroom	\$4998*
2B	Ocean View w/Veranda	\$5698*

***Rates are per person, based on double occupancy and reflect a 4% cash discount**

Includes international airfare, overseas transfers, port charges, cruise taxes & fees.

Purchase Domestic Airfare through EO
Includes Fuel Surcharges, Transfers and Taxes (subject to change)
To Fly from a City near you call 1-800-247-0017 X590
or register online at www.eo.travel

Guests travelling on the Iguaza Falls Pre Tour must apply for a Brazilian Visa (eVisa) at the Foreign Ministries website <http://brazil.vfsevisa.com/brazil/online/> Visas need to be applied for by 120 days before the cruise. The visa cost is approximately \$45 per person.



TRAVEL PROTECTION FORM

Mail to: **EO Tours** • P.O. Box 6098, Lakeland, FL 33807-6098
863-648-0383 • email: eo@travelwithus.com

Host: _____ ID#: _____ Tour: **AN20**

Departure City: _____ Departure Date: **1/18/20 (A)**

First, Middle & Last Name must be submitted as it appears on your passport:

Guest 1: First Name: _____ (Preferred Name) _____

Middle Name: _____ Last Name: _____ Title: _____

Street Address: _____ P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Phone: _____ Alt. Phone: _____

Email: _____ Send me emails about my trip/EO promos

Birth Date: ____/____/____ State of Birth: _____ Sex: Male Female

Emergency Contact: _____ Relationship: _____

Phone: _____ Alt. Phone: _____

How did you learn about this tour? _____

Tour Selection: Basic Program Only Add Buenos Aires & Iguazu Falls Pre-Tour

Guest 2: First Name: _____ (Preferred Name) _____

Middle Name: _____ Last Name: _____ Title: _____

Street Address: _____ P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Phone: _____ Alt. Phone: _____

Email: _____ Send me emails about my trip/EO promos

Birth Date: ____/____/____ State of Birth: _____ Sex: Male Female

Emergency Contact: _____ Relationship: _____

Phone: _____ Alt. Phone: _____

How did you learn about this tour? _____

Tour Selection: Basic Program Only Add Buenos Aires & Iguazu Falls Pre-Tour

Cabin Selection: Interior Stateroom (10) Ocean View Stateroom (08)

Deluxe Oceanview w/Veranda Stateroom (2B)

Alternate: _____ (Required, only used if 1st choice is unavailable)

Roommate(s): _____

If No Roommate: Try to Match Me Single Room (availability limited)

Important Information Regarding Travel Protection Plan:	Guest 1:
1 Travel Protection coverage cannot be added after you have paid in full.	<input type="checkbox"/> I Accept <input type="checkbox"/> I Decline
2 Premium is based on TOTAL cost of trip and is non-refundable.	
3 Coverage begins when your premium payment is received by EOT (separate from deposit & clearly designated as your travel protection premium).	<input type="checkbox"/> I Accept <input type="checkbox"/> I Decline
4 Premium must be paid in full no later than 09/20/19.	

DEPOSIT PER PERSON REQUIRED

Payment: \$ _____ Check # _____ (Payable to Educational Opportunities Tours)

To Register via Credit Card, you must go to www.EO.travel

By signing below, I/We certify that I have read the "Fine Print," understand its content, and agree to its terms including but not limited to the potential for price increases that may apply before payment in full has been received as set forth in the "Fine Print" and potential price increases after payment in full has been received due to government imposed taxes and fees.

Guest 1 Signature: _____

Guest 2 Signature: _____

Tour: **AN20** Date: **011820** Code: **A** 05/09/19

Travel Protection Plan Premium Rates For This Cruise				Schedule of Coverages		Maximum Benefit
				Part A * Benefits provided by EOT		
Trip Cost	Plan Cost	Trip Cost	Plan Cost	Trip Cancellation.....	Trip Cost	
\$ 0 to \$1000.....	\$ 99	\$4501 to \$5000.....	\$499	Part B Benefits provided by United States Fire Insurance Co.		
\$1001 to \$1500.....	\$149	\$5001 to \$5500.....	\$549	Accidental Death & Dismemberment.....	\$25,000	
\$1501 to \$2000.....	\$199	\$5501 to \$6000.....	\$599	Medical Expense / Emergency Assistance.....	\$50,000	
\$2001 to \$2500.....	\$249	\$6001 to \$6500.....	\$649	Trip Interruption.....	Trip Cost	
\$2501 to \$3000.....	\$299	\$6501 to \$7000.....	\$699	Travel Delay (Up to \$100 Per Day).....	\$500	
\$3001 to \$3500.....	\$349	\$7001 to \$8000.....	\$799	Missed Connection.....	\$500	
\$3501 to \$4000.....	\$399	\$8001 to \$9000.....	\$899	Baggage and Personal Effects.....	\$1,000	
\$4001 to \$4500.....	\$449	\$9001 to \$10,000.....	\$999	Baggage Delay.....	\$100	

*For New York Residents Only: Part A Benefits are travel arrangement benefits underwritten by United States Insurance Company.

For a full description of the plan, go to: www.tripmate.com/wpF429E

Conditions and Limitations

This is a brief description of the plan available for all Travel Protection sales for Trips departing January 1, 2013 and after. Certain exclusions and limitations apply and are detailed in the Certificate of Coverage. For example, coverage does not apply to: any Sickness or condition of you, a Traveling Companion or a Family Member traveling with you that existed during the 60 days prior to the effective date of the coverages (The Pre-Existing Condition Exclusion is waived if payment for this plan is received by Educational Opportunities Tours, Inc. at or before the final payment due date for Your Trip or 105 days before departure date, whichever occurs first), suicide, normal pregnancy, war or any act of war. Other Covered Reasons, as defined, includes the following events or their consequences: Cancellation or Interruption of your Trip due to: Inclement Weather, unannounced Strike, mechanical breakdown that causes complete cessation of services of Your Common Carrier for at least 12 consecutive hours; a documented traffic accident while en route to departure; being hijacked or quarantined; jury duty; destruction of your home or destination by fire, flood, burglary or natural disaster; being called to the emergency service of government to provide aid or relief in the event of a natural disaster; a documented theft of passports or visas; a transfer of employment of 250 miles or more; or Revocation of military leave. For further information ask for the Certificate of Coverage which fully details the coverages, provisions, limitations and exclusions of the plan offered and is available to you, upon request, at any time prior to your purchase of the plan. This plan is underwritten by: United States Fire Insurance Company, Eatontown, NJ. Benefits are administered by: Trip Mate, Inc., 9225 Ward Parkway, Suite 200, Kansas City, MO, 64114, 1-800-888-7292 ("in CA, dba Trip Mate Insurance Agency).

THE FINE PRINT

INCLUDED IN PRICE:

- Roundtrip international airfare • Cruise accommodations • Overseas Transfers
- Breakfast, lunch & dinner daily, onboard the ship • Port charges \$350 • Cruise Taxes \$347
- Current Fuel Surcharges \$50 & Government Taxes \$98 (Increases in government tax and fees are subject to change)

NOT INCLUDED IN PRICE:

- Onboard Gratuities (These will appear automatically on your onboard statement, and are the guest's responsibility to pay onboard the ship)
- Optional Travel Protection Program (see premium schedule) • Visa(s)
- Pre tours & shore excursions and optional sightseeing as listed in the brochure
- Transfers for guests that do not purchase airfare from EOT
- Required Brazilian Visa for Iguazu Falls pre-tour
- Miscellaneous fees such as passports, laundry, meals off of the ship, beverages at meals & baggage fees
- Alternative restaurants with additional fees • \$100 Document fee for Non-US/Canadian residents

ACCOMMODATIONS:

Price is per person based on double occupancy. When available, single rooms/cabins may be smaller than doubles. While EOT will try to match roommates, EOT cannot guarantee a roommate will be available. Roommates may be assigned as late as 30 days prior to departure and, if one is not available or you request a single room, the following single supplement charges apply: \$2819 for Cat. 10; \$2999 for Cat. 08; \$3419 for Cat. 2B; ; Single Rooms on the Buenos Aires & Iguazu Falls Pre-Tour are available for an additional \$498. Single rooms/cabins are extremely limited and subject to confirmation.

PAYMENT INFORMATION:

All prices reflect a 4% discount for full payment via check.

PAYMENT SCHEDULE:

Payment Amount	Payment Due Dates & Notes
\$500	Due at the time of registration
\$1,000	2nd Deposit due on 07/22/19. Guests registering after this date must submit a total deposit of \$1,500
Full Payment	Final Payment is due for all guests on 09/20/19. If paid after the due date, a late payment fee of \$100 will be assessed.
Travel Protection Premium Amount	The Travel Protection Plan premium will be due no later than 09/20/19 to be in full effect. Travel protection premiums must be paid in addition to your deposits and in advance of the final payment for coverage to be in effect.
Cabin Availability	After 09/20/19 or once we have sold out of our allotment of cabins we can no longer guarantee cabin pricing. Cabins purchased after this date will be subject to availability and may require a supplemental charge.

REGISTRATIONS RECEIVED AFTER SEPTEMBER 20, 2019:

We welcome registrations after 09/20/19. Registrations received between 09/21/19-10/20/19 will incur a \$100 per person fee. Registrations received between 10/21/19-11/04/19 will incur a \$200 per person air fee. Registrations received between 11/05/19-11/19/19 will incur a \$400 per person fee. Registrations received on 11/20/19 or after will be subject to cabin availability and may require a supplemental cabin charge as well as the air fees above. Additional fees will be advised upon registration.

CANCELLATION FEES:

100% of Cancellation Fees are covered by the optional Travel Protection Program, provided premium has been paid and reason for cancellation is coverable. Those who do not take travel protection should be aware of the following cancellation penalties: From day of registration to 365 days prior to departure, you will be charged the \$100 non-refundable administrative fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following charges: 364-241 days = \$250; 240-181 days = \$500; 180-151 days = \$750; 150-121 days = \$1,000; 120-91 days = 50% of total cost; 90-61 days = 75% of total cost; 60-0 days = 100% of total cost. Submit cancellation in writing. On or after day of departure, there will be no refund for any services not used.

FIT TO TRAVEL STATEMENT:

Passengers registering for the tour accept the responsibility for being in good health and able to walk and travel on the cruise. The cruise ships can be quite large and require lots of walking onboard. Because many of the sites visited on shore excursions are not accessible to the physically challenged, those needing oxygen, wheelchairs, or other ambulatory assistance will find the cruise extremely limiting to their experiences. If you have questions, please contact EO Tours for more details.

PASSPORT INFORMATION, CONFIRMATION OF ITINERARY & CHECK IN PROCESS:

Passport information must be submitted to our office no later than 09/20/19. Failure to provide your passport information to our office by this date may result in change fees or denial of travel. 120 days prior to your trip you will be contacted to re-confirm your itinerary, travel arrangements and registration information during the preliminary check in process for your trip. Discrepancies in information or failure to check in for your cruise may result in change fees, delays in receiving travel documents for your trip, or denial of travel.

PRICE INCREASES:

All prices quoted in this brochure are subject to change prior to payment in full due to cabin availability changes, currency fluctuations, fuel surcharge increases, government taxes and fees increases or unforeseen circumstances. In addition, you may be subject to a price increase after payment in full has been received due to potential government imposed taxes and fees.

AIRLINE ROUTES and TICKETS:

In order to keep prices low, EOT does not guarantee the most direct routing to your final destination. Once "printed", airline tickets cannot be changed or refunded thereafter. Air transportation to/from your destination will be economy class on IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together on entire itinerary. If you choose to depart from a different city than your group or traveling companion, or deviate your flight and/or trip plans, and/or you are taking a pre or post tour, you may fly on a different scheduled flight(s) than the rest of your group. If you make your own air arrangements, you are responsible for booking all needed flights for your travel unless specified otherwise. Contact guest services for further details.

FLIGHT TIMES:

All flights are subject to change by the airlines without advance notice. EOT is not responsible for such changes or delays and does not reimburse expenses resulting from such delays. If you are making your own flight arrangements to the departure city, we recommend you purchase a ticket that can be exchanged without large penalties.

ADDITIONAL AIRLINE FEES:

You will likely incur additional airline checked baggage fees that are not included in the price of the tour. These fees vary by airline and are at the airline's discretion on each segment of the flight itinerary. Additionally, you may incur optional fees (food, excess baggage, overweight baggage, items of personal nature, etc.) as well. For more information, visit www.eo.travel/travelinfo/airlinefees.aspx.

DEVIATIONS:

Deviations from the standard tour program must be submitted in writing and are subject to additional airline fees, if applicable. Transfers for passengers who deviate are not included.

ITINERARY CHANGES:

Every effort has been made to ensure the accuracy of this brochure. While you will see all sites listed in this brochure, the order of sites and/or days and number of days may be altered to accommodate changes in cruise line, airline, hotel schedules, and local conditions. Due to cruise and airline schedules, some participants may receive one or two extra leisure days at a nominal per day charge and some extensions/options may not be available on all departure dates. If itinerary changes necessitate extra overnights, you will be charged \$150 per night; single rooms \$200 per night. Meals for extra nights are not included.

PREGNANCY/INFANT REGULATIONS:

As to pregnancy, a woman cannot have begun her 24th week of pregnancy at any time before or during the cruise. If you are pregnant, please provide a medical note upon arrival at the pier for check-in from your physician stating your expected due date and medical fitness to travel. If you are in your 24th week of pregnancy or have completed it you will not be allowed to board the ship. Because of limited medical facilities, infants must be at least 24 weeks (6 months) of age on the first day of the cruise.

VALIDITY DATE:

This brochure is valid until 07/09/19. If validity date has passed, current brochures may be found at www.eo.travel. Registrations will still be accepted after the validity date.

RELEASE INFORMATION

Payment of deposit indicates permission for EOT or its agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which EOT or its agents deem appropriate, unless the registrant or guardian otherwise notifies EOT in writing prior to departure. Except where otherwise stated, EOT acts only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall EOT be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. EOT assumes no liability for injury, death, damage, loss, theft, accident, delay or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service. EOT does not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold EOT harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party. Florida law will be applicable to any dispute which arises out of or concerns this brochure or your tour. Any and all litigation must be brought only in and for courts in Polk County, Florida to the exclusion of litigation anywhere else in the world. Enrollment in and payment of deposit constitutes your acceptance of the "Fine Print." Educational Opportunities Tours is the tour operator and is solely responsible for the travel program. Educational Opportunities Tours is registered with the State of Florida as a Seller of Travel. Registration No. ST24130. CST2027682-40