

REGISTER BY
AUGUST 15, 2010 AND SAVE
\$125 per person



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Tour: SP11
Date = 101611A

Cruise *the* Western Mediterranean

October 16, 2011

New York price starting at **\$1998***

Save over 2006 prices

**\$300 per person on inside staterooms,
\$200 per person on outside or balcony**

(Based on the total cost of stateroom, airfare, port charges, taxes, etc.)

**IN ADDITION 3 DAY LONGER PROGRAM
AND AN UPGRADED DELUXE NEW SHIP**

**plus taxes, fees, etc.*



**12 Day Itinerary to Spain,
Portugal and Morocco • Barcelona
Granada • Valencia • Casablanca • Cadiz
Malaga • Lisbon • Monte Carlo**



Lecturer:
Bishop Will Willimon
Theme: **"Christ in Art"**

"Best new cruise ship, offering the best in luxury from itineraries, culinary, spa and more."



*"inspired by the
amazing facets of light,
an elegant, upscale
design and decor for
our sophisticated
traveler"*

aboard the Costa Luminosa

Register online via credit card or check at www.eo.travelwithus.com

Cruise and Tour of the Western Mediterranean



October 16 Departure from the USA Your adventure begins as you depart the USA for Milan, Italy.

October 17 Milan and Savona, Italy Arrive in **Milan** and transfer to **Savona** where you will embark the *Costa Luminosa*.

October 18 Day At Sea

October 19 Malaga and Granada, Spain - Malaga, the premier city of the Costa del Sol serves up a magnificent 15th-century cathedral, fiery flamenco dancers and the best gazpacho in the world. (They invented it here!) From Malaga explore the Arabesque fantasy of Granada's **Alhambra Palace** - one of Spain's greatest architectural accomplishments (additional charge).

October 20 Casablanca, Morocco - Rick's Cafe never was, but "As Time Goes By" is still played in every cafe in "Casa," as it's known by the locals. Casablanca has a great bazaar, lots of fanciful Mauresque buildings and two medinas - an inner city and an inner, inner city for you to explore.

October 21 Cadiz, Spain The *Luminosa* docks in **Cadiz**. Cadiz sits on a long narrow peninsula in the southwest corner of Spain, surrounded on three sides by the Atlantic Ocean. Founded in 1100 BC, it's believed to be the oldest continuously inhabited city in the western world. Christopher Columbus started two of his major voyages from here and secured a glittering future for the port which was to become the major trading center with the Americas. From Cadiz enjoy an optional trip to **Seville** (additional cost), the one city in Spain that "no one should miss!" You'll see Spain's largest Cathedral, the Tower of Gold, Santa Cruz and much more. The city of Don Juan and famous operas is sure to delight!

October 22 Lisbon, Portugal - Lisbon's most revered son was Prince Henry the Navigator, who sent intrepid explorers out to conquer the world. After a terrible earthquake in 1755, Lisbon was rebuilt along the tracious, baroque lines you see today in the Baixa District. The proud capital of what was once a great empire recalls centuries of past glories. (Enjoy an optional shore excursion to see the Portuguese capital.)

October 23 Day At Sea

October 24 Valencia, Spain The *Luminosa* docks in **Valencia**, Spain's third-largest city, which is famous for its magnificent orange groves, the beauty of its long beaches, and the flavor of its paella (a rice dish with chicken or seafood). Enjoy an optional shore excursion (additional charge). In Valencia's center you will find a medieval cathedral with an octagonal bell tower, El Miguelete, impressive city gates, and other monuments. The people of Valencia are as warm as the sun and the city is known for its love of festivals.

October 25 Barcelona, Spain The *Luminosa* docks in **Barcelona**. Barcelona is one of Spain's most exciting, flamboyant and sophisticated cities. Explore the Barrio Gotico (old quarter), a 14th-century maze of tiny houses, stately palaces and intriguing shops. Listen to the musical murmur of Catalan voices and watch dancers sway to the Sandana in a lively Ramblas cafe. See Gaudi's architectural fantasies curving over Modernisme facades in the Eixample, the Columbus Monument and the soaring spires of the Sagrada Familia. Those participating in the Madrid Post-Tour will disembark the ship today.

October 26 Savona - French Riviera Disembark the *Luminosa* in Savona, French Riviera. Travel to the principality of **Monaco** to discover **Monte-Carlo**, the playground of the rich and famous. See the changing of the guards at the Royal Palace. Return to the Milan area for overnight.

October 27 Return Home or Begin Post Tour After an early breakfast, you will be transferred to the airport for your international flight.

Your Journey of a Lifetime Includes:

- **Roundtrip Airfare** • Aboard the *Costa Luminosa* • **First Class Hotels**
- **Daily Breakfast, Lunch & Dinner when aboard Ship**
- **Transfers** • **Services of EO Staff**

Shore Excursions are not included in the price of the tour, but can be purchased onboard ship.

Every effort has been made to ensure the accuracy of this brochure. While you will see all sites listed, you may not see them in the order presented; the order of itineraries and number of days may be altered to accommodate changes in airline, cruise boat and hotel schedules. Some participants may receive one or two extra leisure days at a nominal per day charge. Minimum of 20 passengers required to operate an optional or extension.

During the Cruise, Enjoy Lectures by Bishop Will Willimon

Title for Lecture "Christ in Art" with Emphasis on Spanish Art and History



Bishop Willimon is:

- Most read writer among United Methodist pastors • Dean of Duke Chapel • Professor, Duke Divinity School, to generations of pastors • Author of a dozen books on Methodist reformation, the revitalization of the local church, equipment of the laity, evangelization of young adults, and mission • Widely known as a gifted preacher • An energetic administrator and popular Bible teacher and theologian

Two Units of Continuing Education Available

Milan Pre-Tour \$248

Oct 15 - Depart USA

Oct 16 - Milan Touring Upon arrival you will explore the city of Milan today. Visit the Duomo, the world's third largest church. The spire is topped with a golden Madonna statue. Pass the Church of Anta Maria delle Grazie, home to Da Vinci's The Last Supper. Museums hold untold masterpieces, and the Biblioteca Ambrosiana holds drawings and notebooks of Leonardo Da Vinci. For centuries, Milan has been the home to Fashion and Design, and window-shopping here is welcome. Overnight in Milan. Tomorrow begin day 2 of the basic itinerary.

Paris Pre-Tour \$898

Oct 13 and 14 USA to Paris Depart the USA and arrive in Paris.

Oct 15 Paris View the charms of Paris, the Champs-Elysees, the Arc de Triomphe, the Eiffel Tower, the Louvre, the Place de la Concorde and the famous Notre Dame Cathedral.

Oct 16 Free Day in Paris

Oct 17 Paris to Savona, Italy Travel to Savona where you will board the Costa Luminosa.

For more information or to register with a
Visa, Master Card or
Discover Credit Card

go to www.eo.travelwithus.com
email: cruises@travelwithus.com
or call 1-800-247-0017 ext. 1+407

Registrations received via the website are
processed immediately.

Those received by mail or phone require
an additional 24-48 hours.

If You Select a Pre or Post Tour, Please Note: Your flights will most likely depart at a different time and be on different airlines than group members who did not select the same Pre or Post Tour.

Madrid Post-Tour \$898

Oct 25 Barcelona After your Barcelona tour, you will overnight in Barcelona.

Oct 26 Zaragoza and Madrid Travel through the dramatic Spanish country side to Zaragoza, home of Goya and the Basilica of the Virgin of the Pillar. Overnight in Zaragoza.

Oct 27 Madrid Your tour to Madrid will include Plaza Mayor, busy Calle Mayor which leads to the pleasant wide circle of Puerte del Sol, known as "kilometer zero" for the whole of Spain and popularly perceived as Madrid's center. You'll view the Royal Palace, the Plaza de Espana which is home to the famous Don Quixote and Sancho Panza statue and the principal church of Madrid, St. Francisco el Grande.

Oct 28 Madrid and Toledo This morning, you will visit the most Spanish of cities, Toledo, home of El Greco. This afternoon you will visit the storehouse of Spanish rulers, the stately neoclassical Prado Museum. Here, in one of the world's top four museums, you can see important Spanish, Flemish, Italian, Dutch and German collections, including El Greco, Goya, Picasso, Velazquez, Rubens and El Bosch.

Oct 29 Free Day in Madrid Enjoy a free day to explore Madrid or participate in optional excursions (additional charge) to Segovia, famous for its still functioning Roman aqueduct, and Avila, famous for its huge fortress-like cathedral. Madrid is a mecca for talented chefs, so in order to give you a chance to explore the amazing cuisine, dinner will be on-your-own tonight.

Oct 30 Return to USA Today you will depart, dreaming of your next EO journey.

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SAVE when you Register to Travel per person

\$125 if registered by August 15, 2010	\$100 if registered by September 15, 2010	\$80 if registered by October 15, 2010	\$70 if registered by November 15, 2010	\$60 if registered by December 15, 2010	\$50 if registered by January 15, 2011	\$40 if registered by February 15, 2011
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Full deposit required. (\$1100 if registering within 6 months of departure). Savings deducted from balance. Additional \$40 Savings available if full payment via check is received 5 months prior to departure

CRUISE STATEROOMS

Rates are per person, based on double occupancy and include International Air

Categories	Stateroom Descriptions ~	Base Price
I1	Inside Stateroom 150 sq ft	\$1998
I3	Superior Inside Stateroom 160 sq ft	\$2298
E1	Oceanview Stateroom 191 sq ft	\$2498
B1	Veranda Stateroom 210 sq ft	\$2698
B3	Superior Veranda Stateroom 220 sq ft	\$2798
MS	Mini Suite 279 sq ft SUBJECT TO AVAILABILITY	\$3298
S	Suite with Veranda 337 sq ft SUBJECT TO AVAILABILITY	\$3598
SB	Samsara Spa Staterooms 210 sq ft SUBJECT TO AVAILABILITY	\$3998

Some stateroom categories are extremely limited, please register early to get your desired category.

3rd and/or 4th persons in stateroom pay \$1498 for adults; \$1398 for 17 and under plus taxes, fees, etc. (First two parties pay the full double occupancy rate.)

Travel from a City Near You for Just a Little More than the New York Price

Albuquerque NM	\$498
Atlanta GA	\$298
Austin TX	\$348
Baltimore MD	\$198
Birmingham AL	\$398
Boise ID	\$348
Boston MA	\$198
Buffalo NY	\$198
Cedar Rapids IA	\$398
Charleston SC	\$398
Charleston WV	\$398
Charlotte NC	\$248
Chicago IL	\$298
Cincinnati OH	\$398
Cleveland OH	\$298
Colorado Springs CO	\$398
Columbia SC	\$348
Columbus OH	\$298
Dallas/Ft. Worth TX	\$398
Dakotas (FAR, GFK, MOT, RAP, FSD)	\$498
Dayton OH	\$298
Denver CO	\$398
Des Moines IA	\$398
Detroit MI	\$298
Fayetteville AR (XNA)	\$498
Fort Lauderdale FL	\$298
Fort Myers FL	\$298
Fort Wayne IN	\$398
Grand Rapids MI	\$398
Green Bay WI	\$398
Greensboro NC	\$348
Grnville/Sprtnbrg SC	\$398
Honolulu HI	\$898
Houston TX	\$398
Indianapolis IN	\$348
Jackson MS	\$398
Jacksonville FL	\$298
Kansas City MO	\$398
Knoxville TN	\$348
Las Vegas NV	\$498
Lexi/Frankfort KY	\$348
Little Rock AR	\$448
Los Angeles CA	\$398
Louisville KY	\$398
Memphis TN	\$398
Miami FL	\$298
Milwaukee WI	\$298
Minn/St. Paul MN	\$398
Mobile AL	\$448
Montana (BILL, BZN, BTM, GTF, HLN)	\$498
Nashville TN	\$298
New Orleans LA	\$298
New York NY	included
Newark NJ	\$100
Norfolk VA	\$298
Oklahoma City OK	\$398
Omaha NE	\$398
Orlando FL	\$298
Pensacola FL	\$348
Phoenix AZ	\$448
Pittsburgh PA	\$248
Portland OR	\$448
Raleigh/Durham NC	\$298
Reno NV	\$398
Richmond VA	\$298
Roanoke VA	\$348
Rochester NY	\$198
Sacramento CA	\$498
Salt Lake City UT	\$398
San Antonio TX	\$448
San Diego CA	\$448
San Francisco CA	\$398
Seattle/Tacoma WA	\$398
St. Louis MO	\$298
Tampa FL	\$298
Tri-Cities TN	\$348
Tucson AZ	\$398
Tulsa OK	\$398
Washington DC	\$198
West Palm Beach FL	\$298
Wichita KS	\$398

The chart above reflects pricing and not flight routings

If you depart from a different city than your group, or take an extension, you may fly on a different scheduled flight. Prices are based on 10 or more travelling from a domestic city and are subject to change without notice.

TRAVEL REGISTRATION FORM

Mail to: Educational Opportunities Tours
P.O. Box 6098, Lakeland, FL 33807-6098
phone: 863-648-0383 email: eo@travelwithus.com
register online via credit card or check
at www.eo.travelwithus.com

Tour: SP11
Date: 101611A

Host: _____ ID#: _____

Departure Date: **10/16/11** Dep. City: _____

Legal Name: _____
first, middle and last as it appears on your passport

Title: _____ Preferred Name: _____
Mr, Mrs, Ms, Rev, Dr if different than above

Street Address: _____

P.O. Box: _____

City, State, Zip: _____

Home Phone: Area Code (____) _____

Work Phone: Area Code (____) _____

Email Address: _____

Yes, I am interested in receiving emails about my trip and other EO promotional items

Birth Date: ____/____/____ Age: ____ Sex: M F
month day year

Nationality: USA Other _____

Emergency Contact: _____ Relationship: _____

Phone: w/Area Code _____

COMPLETE THIS SECTION ONLY IF a CHILD or SPOUSE is TRAVELING WITH YOU

Legal Name: _____
first, middle and last as it appears on your passport

Title: _____ Preferred Name: _____
Mr, Mrs, Ms, Rev, Dr if different than above

Sex: M F Age: ____ Nationality: _____

Birth Date: ____/____/____ Age: ____ Sex: M F
month day year

Nationality: USA Other _____

Non-Smoking; Smoking

Your Roommate: _____

Please try to match me with a Roommate I want a single room (availability limited)

Travel Protection Plan:

I/We Accept the Travel Protection Program

I/We Decline the Travel Protection Program

Important Information Regarding the Travel Protection Program:

- 1) Travel Protection coverage cannot be added after you have paid in full.
- 2) Premium is based on TOTAL cost of trip and is non-refundable.
- 3) Coverage begins when your premium payment is received by EOT (made separately from deposit & clearly designated as your travel protection premium).

Register Me/Us For: Basic Program ONLY

Basic Program PLUS the following:

- Milan Pre-Tour (1) Paris Pre-Tour (2) Madrid Post-Tour (3)

Register Me/Us For the following Stateroom Category

(First choice: check one box. Second choice: write in alternate space)

- Inside Stateroom (I1) Veranda Stateroom (B3)
- Inside Stateroom (I3) Mini Suite (MS)
- Oceanview Stateroom (E) Suite with Veranda (S)
- Veranda Stateroom (B1) Samsara Spa Stateroom (SB)

Alternate: _____ (REQUIRED to register, but only used if first choice is not available.)

Clergy Scholarships for Hosts Only:

If you are a clergy host traveling for the First time on our "Western Mediterranean Cruise" you may be eligible to receive a scholarship:

- \$500 for full or part-time ordained clergy, or retired clergy
- \$350 for spouses of the above

Note: Only Clergy Hosts (and accompanying spouse) are eligible for a scholarship. Early registration savings are not applicable. Full per person deposit required.

PAYMENT:

- via check - Payable to Educational Opportunities Tours
- via credit card: You must register at www.eo.travelwithus.com

**Full Deposit of \$500 per Person Required
Additional \$600 due 6 months before departure.**

PASSPORT INFORMATION REQUIRED 120 DAYS PRIOR TO DEPARTURE

Signature: _____

Signature: _____
minors require parental or guardian signature

Enrollment in and payment of deposit constitutes your acceptance of the "Fine Print". Educational Opportunities Tours is the tour operator and is solely responsible for the travel program. Educational Opportunities Tours is registered with the State of Florida as a Seller of Travel. Registration No. ST24130. CST2027682-40 03/24/10

THE FINE PRINT... THE FINE PRINT... THE FINE PRINT...

INCLUDED IN PRICE: International Roundtrip Airfare and Overseas Transfers, Deluxe Motorcoaches, First Class Hotels, Cruise, Three Meals a Day on the Ship, (all other days are Breakfast & Dinner only).

NOT INCLUDED IN PRICE: 1) \$109 Pre-paid Gratuities; 2) \$8 for Milan Pre Tour; \$25 for Paris Pre Tour; \$35 for Madrid Post Tour; 3) \$398 Taxes, Facilities Charge and Security Fees, Departure, Immigration and Customs Fees; 4) \$298 Port Charges; 5) \$90 Non-refundable Administrative Fee.

ALSO NOT INCLUDED IN PRICE: 1) Optional Travel Protection Program (see box); 2) Extensions and Optional sightseeing as listed in the brochure; 3) Lunch upon arrival and on October 26; 4) Miscellaneous fees such as Individual Transfers; Passports, Laundry, Beverages at Meals; Excess Baggage and Items of a Personal Nature; 5) Fuel Surcharges which may be imposed by airlines and other suppliers. If applicable, fuel surcharge will be paid by the passenger; 6) Voluntary "Love Offering" for Guide and Driver; 7) Any increase in taxes and/or fees imposed after the printing of this brochure; 8) \$100 Document fee for Non-US and Non-Canadian residents.

PAYMENT: A full deposit of \$500 per person is required. Additional \$600 payment due 6 months prior to departure. Final payment for trip, including optional travel protection premium if applicable, is due 120 days prior to departure. Thereafter, a late payment fee of \$100 will be assessed. EOT reserves the right to add a surcharge if the dollar declines by more than 5% against the Euro based on foreign exchange rates in effect on FEBRUARY 28, 2010. The Cruise Line reserves the right to re-instate the fuel supplement for all guests should the price of light sweet crude oil according to the NYMEX (New York Mercantile Exchange Index) increase above \$65 per barrel. We may collect any fuel supplement charge in effect at the time of sailing, even if the cruise fare has been paid in full.

SAVINGS: Early registration discounts are not available to Hosts/Co-Hosts and are deducted from the balance of your bill. An additional \$40 Savings available if full payment is received via check 5 months prior to departure.

ACCOMMODATIONS: Price is based on double occupancy. When available, single rooms/staterooms are often smaller than doubles. While EOT will try to match roommates, EOT cannot guarantee one will be available. Roommates may be assigned as late as 35 days prior to departure and, if one is not available or if you request a single, the following single room/stateroom charges apply: 175% of the stateroom category price selected for basic itinerary; \$90 per night for the pre or post tours. Single staterooms are extremely limited and subject to confirmation.

ITINERARY and CHANGES: Every effort has been made to ensure the accuracy of this brochure; however, the order of itinerary and number of days may be altered to accommodate changes in airline and cruise schedules. If itinerary changes necessitate extra overnights, you will be charged \$125 per night; single rooms \$175 per night. Meals for extra nights are not included.

AIRLINE TICKETS: In order to keep prices low, EOT does not guarantee the most direct routing to your final destination. Once printed, airline tickets cannot be changed or refunded thereafter. Air transportation to/from your destination will be economy class aboard IATA and ARC carriers utilizing APEX or SUPER APEX non-refundable, non-amendable tickets for groups of 10 or more flying together for entire itinerary.

FLIGHT TIMES: All flight times are subject to change by the airlines without advance notice. EOT is not responsible for such changes or delays and does not reimburse expenses resulting from such delays. If making own flight arrangements to departure city, we recommend you purchase a ticket which can be changed without large penalties.

CANCELLATION FEES: 100% of Cancellation Fees are covered by the optional Travel Protection Program provided premium has been paid and reason for cancellation is insurable. Those who do not take travel protection should be aware of the following cancellation penalties: From day of registration to 121 days prior to departure, you will be charged the \$90 non-refundable administrative fee plus any airline fees. Additionally, thereafter, you will be charged any airline penalties and a single room supplement if your cancellation forces your roommate into a single plus the following charges: 120-75 days = \$1100; 74-61 days = \$1500; 60-31 days = 50% of total cost; 30-day of departure = 100% of total cost. Submit cancellation in writing. On or after day of departure, no refund for any services not used.

RELEASE INFORMATION: Payment of deposit indicates permission for EOT or its agents to record the registrant's participation and appearance on video tape, audio tape, film, photograph, or any other medium and to use the registrant's name, likeness, voice, comments, submitted documentation, written papers, and/or biographical material without restrictions or limitation for any advertising, marketing, publicity, educational or promotional purpose which EOT or its agents deem appropriate, unless the registrant or guardian otherwise notifies EOT in writing prior to departure.

Travel Protection Plan

Conveniently Available With All Our Tour Packages

Premium Rates For This Cruise

Trip Cost	Plan Cost	Trip Cost	Plan Cost	Trip Cost	Plan Cost
\$ 0 - \$1500=	\$139	\$2501 - \$3000=	\$239	\$4501 - \$5000=	\$369
\$1501 - \$1750=	\$149	\$3001 - \$3500=	\$269	\$5001 - \$6000=	\$399
\$1751 - \$2000=	\$159	\$3501 - \$4000=	\$299	\$6001 - \$7000=	\$439
\$2001 - \$2500=	\$199	\$4001 - \$4500=	\$339	\$7001 - \$8000=	\$469

Schedule of Coverages	Maximum Benefit
Part A *	
Trip CancellationTrip Cost
Part B	
Accidental Death & Dismemberment\$25,000
Medical Expense / Emergency Assistance\$25,000
Trip InterruptionTrip Cost
Travel Delay (Up to \$100 Per Day)\$500
Missed Connection\$500
Baggage and Personal Effects\$1,000
Baggage Delay\$100

THIS IS A BRIEF DESCRIPTION OF THE PLAN, FOR FURTHER INFORMATION ASK FOR THE TRAVEL PROTECTION CERTIFICATE WHICH FULLY DETAILS THE COVERAGES, PROVISIONS, LIMITATIONS AND EXCLUSIONS OF THE PLAN OFFERED AND IS AVAILABLE TO YOU, UPON REQUEST, AT ANY TIME.

Part A - Travel Arrangement Benefits are provided by Educational Opportunities Tours.

Part B - Travel Protection Benefits are provided by United States Fire Insurance Company.

* For New York Residents Only: Part A Benefits are travel arrangement benefits underwritten by United States Insurance Company.

Conditions and Limitations

This is a brief description of the plan available for all Travel Protection sales for Trips departing November 1, 2009 and after. Certain exclusions and limitations apply and are detailed in the Certificate of Coverage. For example, coverage does not apply to: any Sickness or condition of you, a Traveling Companion or a Family Member traveling with you that existed during the 60 days prior to the effective date of the coverages (this exclusion is waived if payment for this plan is received at or before the initial deposit/payment for your Trip); suicide, normal pregnancy, war or any act of war. Other Covered Reasons, as defined, includes the following events or their consequences: Cancellation or interruption of your Trip due to: Inclement Weather, unannounced Strike, mechanical breakdown that causes complete cessation of services of Your Common Carrier for at least 12 consecutive hours; a documented traffic accident while enroute to departure; being hijacked or quarantined; jury duty; destruction of your home or destination by fire, flood, burglary or natural disaster; being called to the emergency service of government to provide aid or relief in the event of a natural disaster; a documented theft of passports or visas; a transfer of employment of 250 miles or more; or Revocation of military leave. For further information ask for the Certificate of Coverage which fully details the coverages, provisions, limitations and exclusions of the plan offered and is available to you, upon request, at any time prior to your purchase of the plan.

This plan is underwritten by: United States Fire Insurance Company, Eatontown, NJ. Benefits are administered by: Trip Mate, Inc., 9225 Ward Parkway, Suite 200, Kansas City, MO, 64114, 1-800-888-7292 (*in CA, dba Trip Mate Insurance Agency).

Except where otherwise stated, EOT acts only as agent for the relevant supplier in securing hotels, transportation and other travel services and in no event shall EOT be liable for failure by any such supplier to render any transportation, lodging or other travel service to be provided on the tour. EOT, Costa Cruise Lines assumes no liability for injury, death, damage, loss, accident, delay or irregularity which may occur by reason of any negligent or willful act or omission of any suppliers of service. EOT does not own or operate any of the suppliers of services to your tour. Similarly without limiting the foregoing, passenger agrees to hold EOT harmless for any defect in any vehicle, plane, boat, bus, car, van or other vehicle, act of war or insurrection, terrorist activity, revolt or other civil uprising, military action, strikes or labor unrest or any Act of God or for any other act of any third party. Florida law will be applicable to any dispute which arises out of or concerns this brochure or your tour.